



element14

EN - For pricing and availability in your local country please visit one of the below links:

DE - Informationen zu Preisen und Verfügbarkeit in Ihrem Land erhalten Sie über die unten aufgeführten Links:

FR - Pour connaître les tarifs et la disponibilité dans votre pays, cliquez sur l'un des liens suivants:

[6ES7231-5QF32-0XB0](#)

EN

This Datasheet is presented by
the manufacturer

DE

Dieses Datenblatt wird vom
Hersteller bereitgestellt

FR

Cette fiche technique est
présentée par le fabricant

SIMATIC S7-1200, ANALOG INPUT, SM 1231 TC, 8 AI
THERMOCOUPLE



Supply voltage	
Rated value (DC)	
<ul style="list-style-type: none"> • 24 V DC 	Yes
Input current	
Current consumption, typ.	40 mA
from backplane bus 5 V DC, typ.	80 mA
Power loss	
Power loss, typ.	1.5 W
Analog inputs	
Number of analog inputs	8; Thermocouples
permissible input voltage for current input (destruction limit), max.	± 35 V
Technical unit for temperature measurement adjustable	Degrees Celsius/degrees Fahrenheit
Input ranges	
<ul style="list-style-type: none"> • Voltage 	Yes
<ul style="list-style-type: none"> • Current 	No
<ul style="list-style-type: none"> • Thermocouple 	Yes; J, K, T, E, R & S, B, N, C, TXK/XK(L); voltage range: ± 80 mV

• Resistance thermometer	No
• Resistance	No
Input ranges (rated values), voltages	
• -80 mV to +80 mV	Yes
• Input resistance (-80 mV to +80 mV)	>= 1 MOhm
Input ranges (rated values), thermocouples	
• Type B	Yes
• Type C	Yes
• Type E	Yes
• Type J	Yes
• Type K	Yes
• Type N	Yes
• Type R	Yes
• Type S	Yes
• Type T	Yes
• Type TXK/TXK(L) to GOST	Yes
Thermocouple (TC)	
• permissible input voltage for voltage input (destruction limit), max.	+35 V
Temperature compensation	
— parameterizable	No
Analog value generation	
Measurement principle	integrating
Integration and conversion time/resolution per channel	
• Resolution with overrange (bit including sign), max.	15 bit; + sign
• Integration time, parameterizable	No
• Interference voltage suppression for interference frequency f1 in Hz	85 dB at 50 / 60 / 400 Hz
Analog value generation (in isochronous mode)	
Smoothing of measured values	
• Parameterizable	Yes
Errors/accuracies	
Temperature error (relative to input range), (+/-)	25 °C ±0.1%, to 55 °C ±0.2% total measurement range
Repeat accuracy in steady state at 25 °C (relative to output area), (+/-)	0.5 %
Interference voltage suppression for $f = n \times (f1 \pm 1 \%)$, f1 = interference frequency	
• Common mode interference, min.	120 dB
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostic functions	Yes; Can be read out

Alarms	
• Diagnostic alarm	Yes
Diagnostic messages	
• Monitoring the supply voltage	Yes
• Wire-break	Yes
Diagnostics indication LED	
• for status of the inputs	Yes
• for maintenance	Yes
Degree and class of protection	
Degree of protection acc. to EN 60529	
• IP20	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
Highest safety class achievable in safety mode	
• SIL acc. to IEC 61508	none
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in dispatch package
Ambient temperature during operation	
• permissible temperature range	-20 °C to +60 °C horizontal mounting, -20 °C to 50 °C vertical mounting, 95% humidity, non-condensing
• min.	-20 °C
• max.	60 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
• Operation, min.	795 hPa
• Operation, max.	1 080 hPa
• Storage/transport, min.	660 hPa
• Storage/transport, max.	1 080 hPa
Relative humidity	
• permissible range (without condensation) at 25 °C	95 %
Extended ambient conditions	
Pollutant concentrations	
— SO ₂ at RH < 60% without condensation	SO ₂ : < 0.5 ppm; H ₂ S: < 0.1 ppm; RH < 60% condensation-free
Connection method	

required front connector	Yes
--------------------------	-----

Mechanics/material

Enclosure material (front)	
• Plastic	Yes

Dimensions

Width	45 mm
Height	100 mm
Depth	75 mm

Weights

Weight, approx.	220 g
-----------------	-------

last modified:	22.01.2016
-----------------------	------------



element14

EN - For pricing and availability in your local country please visit one of the below links:

DE - Informationen zu Preisen und Verfügbarkeit in Ihrem Land erhalten Sie über die unten aufgeführten Links:

FR - Pour connaître les tarifs et la disponibilité dans votre pays, cliquez sur l'un des liens suivants:

[6ES7231-5QF32-0XB0](#)

EN
This Datasheet is presented by
the manufacturer

DE
Dieses Datenblatt wird vom
Hersteller bereitgestellt

FR
Cette fiche technique est
présentée par le fabricant