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## Data sheet

## 6ES7315-7TJ10-0AB0

SIMATIC S7-300, CPU 315T-3 PN/DP, Central processing unit for PLC and technology tasks, 384 KB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP (drive), 3rd interface Ethernet PROFINET with 2-port switch, Integr. I/O for technology, Front connector (1x 40-pole) and Micro Memory Card min. 8 MB required

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01
CPU: V3.2; integrated technology V4.1.5
STEP 7 V5.5 SP2 or higher and S7-Technology option package
V4.2 SP3
Yes
19.2 V
19.2 V 28.8 V
28.8 V
28.8 V
28.8 V
28.8 V 2 A min.
28.8 V 2 A min. 24 V
28.8 V 2 A min. 24 V
28.8 V 2 A min. 24 V Yes

nput current	
Current consumption (rated value)	1 050 mA
Current consumption (in no-load operation), typ.	230 mA
Inrush current, typ.	6.5 A
	1 A <sup>2</sup> ·s
1-1	1 A-s
Power loss	
Power loss, typ.	7.5 W
lemory	
Work memory	
• integrated	384 kbyte
• expandable	No
<ul> <li>Size of retentive memory for retentive data</li> </ul>	128 kbyte
blocks	
Load memory	
• Plug-in (MMC)	Yes
● Plug-in (MMC), max.	8 Mbyte
Data management on MMC (after last	10 y
programming), min.	
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
• without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.05 µs
for word operations, typ.	0.09 µs
for fixed point arithmetic, typ.	0.12 µs
for floating point arithmetic, typ.	0.45 µs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
• Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
0120, 1103.	
OB	
	see instruction list
OB <ul> <li>Description</li> <li>Size, max.</li> </ul>	see instruction list 64 kbyte

<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
Number of time alarm OBs	1; OB 10
	2; OB 20, 21
Number of delay alarm OBs	4; OB 32, 33, 34, 35
Number of cyclic interrupt OBs	1; OB 40
Number of process alarm OBs	
Number of DPV1 alarm OBs	3; OB 55, 56, 57
<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	1; OB 65
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
lesting depth	
<ul> <li>per priority class</li> </ul>	16
<ul> <li>additional within an error OB</li> </ul>	4
ounters, timers and their retentivity	
7 counter	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
	Yes
— adjustable	
— lower limit	999
— upper limit	999
C counter	Ver
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
7 times	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— pr <mark>ese</mark> t	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s

C timer	
	Yes
• present	SFB
<ul><li>Type</li><li>Number</li></ul>	Unlimited (limited only by RAM capacity)
	Of minined (infined only by KAW capacity)
ata areas and their retentivity	
etentive data area in total	all, 128 KB max.
Flag	
• Number, max.	2 048 byte
<ul> <li>Retentivity preset</li> </ul>	MB 0 to MB 15
<ul> <li>Number of clock memories</li> </ul>	8; 1 memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes; via non-retain property on DB
Retentivity preset	Yes
ddress area	
/O address area	
Inputs	2 048 byte
Outputs	2 048 byte
Process image	
Inputs	2 048 byte
Outputs	2 048 byte
<ul> <li>Inputs, adjustable</li> </ul>	2 048 byte
<ul> <li>Outputs, adjustable</li> </ul>	2 048 byte
<ul> <li>Inputs, default</li> </ul>	128 byte
• Outputs, default	128 byte
Default addresses of the integrated channels	
— Digital inputs	66
— Digital outputs	66
Subprocess images	
Number of subprocess images, max.	1; With PROFINET IO, the length of the user data is limited to
	1600 bytes
Digital channels	
• Inputs	16 384
— of which central	256
Outputs	16 384
— of which cen <mark>tr</mark> al	256
Analog channels	
• Inputs	1 024
— of which central	64
Outputs	1 024
— of which central	64

0
• X \
2; 1 DP and 1 DP (drive)
2; for DP
8
8
8
1
8
Yes
Yes
6 wk; At 40 °C ambient temperature
10 s; Typ.: 2 s
Clock continues running after POWER OFF
Clock continues to run with the time at which the power failure
occurred
1
0
0 to 2^31 hours (when using SFC 101)
1 h
Yes; Must be restarted at each restart
Yes
4
4
Yes

— up to 60 °C, max.	4
vertical installation	
— up to 40 °C, max.	4
Input voltage	
• Rated value (DC)	24 V
● for signal "0"	-3 to +5V
● for signal "1"	+15 to +30 V
Input current	
● for signal "1", typ.	7 mA
Input delay (for rated value of input voltage)	
for technological functions	
— at "0" to "1", max.	10 μs; Typical
— at "1" to "0", max.	10 μs; Typical
Cable length	
• shielded, max.	1 000 m
Digital outputs	
Number of digital outputs	8
<ul> <li>of which high-speed outputs</li> </ul>	8
Functions	For technology functions, e.g. high-speed cam switch signals
Short-circuit protection	Yes
<ul> <li>Response threshold, typ.</li> </ul>	1 A
Limitation of inductive shutdown voltage to	48 V
Controlling a digital input	No
Switching capacity of the outputs	
• on lamp load, max.	5 W
Load resistance range	
lower limit	48 Ω
• upper limit	4 kΩ
Output voltage	
• for signal "0", max.	3 V; (2L+)
• for signal "1", min.	Rated voltage -2.5 V
Output current	
• for signal "1" rated value	0.5 A
• for signal "1" permissible range for 0 to 60 °C,	5 mA
min.	
<ul> <li>for signal "1" permissible range for 0 to 60 °C,</li> </ul>	0.6 A
max.	
<ul> <li>for signal "0" residual current, max.</li> </ul>	0.3 mA
Parallel switching of two outputs	
• for uprating	No
<ul> <li>for redundant control of a load</li> </ul>	No
Switching frequency	

<ul> <li>with resistive load, max.</li> </ul>	100 Hz
<ul> <li>with inductive load, max.</li> </ul>	0.2 Hz; According to IEC 60947-5-1, DC-13
● on lamp load, max.	100 Hz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	4 A
— up to 60 °C, max.	3 A
all other mounting positions	
— up to 40 °C, max.	4 A
Integrated high-speed cams	
<ul> <li>Switching accuracy (+/-)</li> </ul>	70 µs
Cable length	
• shielded, max.	1 000 m
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Encoder	
Connectable encoders	
• 2-wire sensor	No V
Interfaces	
Number of industrial Ethernet interfaces	1
Number of PROFINET interfaces	1
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
Point-to-point connection	No
MPI	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Services	
- PG/OP communication	Yes
— Routing	Yes

— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
PROFIBUS DP master	
• Transmission rate, max.	12 Mbit/s
• Number of DP slaves, max.	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
	Yes
— Activation/deactivation of DP slaves	Yes
<ul> <li>— Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; as subscriber
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max. 🔶 🔶	244 byte
PROFIBUS DP slave	
• Transmission rate, max.	12 Mbit/s
• automatic baud rate search	Yes; only with passive interface
• Address area, max.	32
• User data per address area, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
- Global data communication	No
— S7 basic communication	No

— S7 communication	Yes	
— S7 communication, as client	No	
— S7 communication, as server	Yes; Connection configured on one side only	
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes	
— DPV1	No	
Transfer memory		
— Inputs	244 byte	
— Outputs	244 byte	

2. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	
• MPI	No
<ul> <li>PROFIBUS DP master</li> </ul>	Yes; DP(DRIVE)-Master
<ul> <li>PROFIBUS DP slave</li> </ul>	No
<ul> <li>Point-to-point connection</li> </ul>	No
PROFIBUS DP master	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	64
Services	
— PG/OP communication	No
— Routing	No
— Global data communication	No
— S7 basic communication	No
— S7 communication	No
— Equidistance	Yes
— Isochronous mode	Yes
- SYNC/FREEZE	No
— Activation/deactivation of DP slaves	Yes
— DPV1	No
Address area	
— Inputs, max.	1 024 byte
— Outputs, max.	1 024 byte
User data per <mark>DP slave</mark>	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
• GSD file	http://support.automation.siemens.com in Product Support area

<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
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3. Interface	· X ·
Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
Number of ports	2
<ul> <li>integrated switch</li> </ul>	Yes
Protocols	
• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFIBUS DP master	No
PROFIBUS DP slave	No
<ul> <li>Open IE communication</li> </ul>	Yes; Via TCP/IP, ISO on TCP, and UDP
• Web server	Yes
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— Shared device	Yes
— Prioritized startup 🔶	Yes
<ul> <li>— Number of IO devices with prioritized startup, max.</li> </ul>	32
— Number of connectable IO Devices, max.	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
- Activation/deactivation of IO Devices	Yes

— Number of IO Devices that can be	8
simultaneously activated/deactivated, max.	Ver
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
— Number of IO Devices per tool, max.	8
— Device replacement without swap medium	Yes
— Send cycles	250 μs, 500 μs, 1 ms, 2 ms, 4 ms
— Updating time	250 µs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
— Isochronous mode	No
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
Open IE communication	
<ul> <li>Number of connections, max.</li> </ul>	8
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
<ul> <li>Keep-alive function, supported</li> </ul>	Yes
rotocols	
Redundancy mode	
Media redundancy	
— Switchover time on line break, typ.	200 ms; PROFINET MRP

50
Yes; via integrated PROFINET interface and loadable FBs
8
1 460 byte
32 768 byte
Yes
Yes; via integrated PROFINET interface and loadable FBs
8
32 768 byte
Yes; via integrated PROFINET interface and loadable FBs
8
1 472 byte
Yes
Yes
5
Yes; Via PROFIBUS DP or PROFINET interface
Yes
Yes
Yes
8
8
0
8
8
8 8 22 byte
8 8
8 8 22 byte
8 8 22 byte 22 byte Yes
8 8 22 byte 22 byte Yes 76 byte
8 8 22 byte 22 byte Yes
8 8 22 byte 22 byte Yes 76 byte 76 bytes (with X_SEND or X_RCV); 64 bytes (with
8 8 22 byte 22 byte Yes 76 byte 76 bytes (with X_SEND or X_RCV); 64 bytes (with
8 8 22 byte 22 byte Yes 76 byte 76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)

• User data per job, max.

See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)

S5 compatible communication	
<ul> <li>supported</li> </ul>	Yes; via CP and loadable FC
Number of connections	
• overall	16
<ul> <li>usable for PG communication</li> </ul>	15
<ul> <li>reserved for PG communication</li> </ul>	1
<ul> <li>— adjustable for PG communication, min.</li> </ul>	1
<ul> <li>— adjustable for PG communication, max.</li> </ul>	15
<ul> <li>usable for OP communication</li> </ul>	15
<ul> <li>reserved for OP communication</li> </ul>	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	15
<ul> <li>usable for S7 basic communication</li> </ul>	14
- reserved for S7 basic communication	0
<ul> <li>adjustable for S7 basic communication, min.</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, max.</li> </ul>	14
<ul> <li>usable for S7 communication</li> </ul>	14
- reserved for S7 communication	0
— adjustable for S7 communication, min.	0
— adjustable for S7 communication, max.	14
• total number of instances, max.	32
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max.
S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4; without continuation
Status/control	
Status/control variable	Yes
• Variables	Inputs, outputs, memory bits, DB, times, counters

Variables

- Number of variables, max.
  - of which status variables, max. - of which control variables, max.

30

30

14

Forcing	
• Forcing	Yes
• Forcing, variables	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	10
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	500
— adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
<ul> <li>Number of entries readable in RUN, max.</li> </ul>	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
• can be read out	Yes
terrupts/diagnostics/status information	
Alarms	No
Diagnostics function	No
Diagnostics indication LED	
<ul> <li>Status indicator digital input (green)</li> </ul>	Yes
<ul> <li>Status indicator digital output (green)</li> </ul>	Yes
otential separation	
Potential separation digital inputs	
• between the channels and backplane bus	Yes
Potential separation digital outputs	
<ul> <li>between the channels and backplane bus</li> </ul>	Yes
olation	
solation tested with	500 V DC
nbient conditions	
Ambient temperature during operation	
• min.	0°0
• max.	60 °C
onfiguration	
Configuration software	
• STEP 7	Yes; STEP 7 V5.5 SP2 or higher and S7-Technology option package V4.2 SP3
Programming	
Command set	see instruction list
<ul> <li>Nesting levels</li> </ul>	8
System functions (SFC)	see instruction list

Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	640 g

last modified:

04/09/2020